KINEMATIC STUDY OF FLAT BASE MECHANISMS

Shodiyev Ziyodullo Ochilovich -

Candidate of Technical Sciences, Bukhara Institute of Natural Resources Management of the National Research University of Tashkent Institute of Irrigation and Agricultural Mechanization Engineers of the department "General professional sciences" <u>shoziyodulla@gmail.com</u>

Shodiyev Nematjon Sadirovich -

Bukhara Institute of Natural Resources Management of the National Research University of Tashkent Institute of Irrigation and Agricultural Mechanization Engineers, assistant of the department "General professional sciences" <u>n.shodiyev1991@gmail.com</u>

Annotation

Article covers method for determining linear velocities and accelerations of individual points and angular velocities and accelerations of links for mechanisms with lower kinematic couples, which are widely used in many industry branches due to reliability, technological effectiveness and ability to transmit great loads.

Keywords: linear velocities, angular velocities, kinematic problems, kinematic studies, motion, driving link, velocity plan, acceleration plan, lever mechanism.

INTRODUCTION

Any science systematizes the objects of research, and applied science, in addition to studying the object, develops methods for its design, modernization and improvement to meet the positions of an increasingly complex mechanical design task. Applied mechanics in general, and engineering science in particular, studies machines and mechanisms as objects, the fundamental and constructive variety of which is tens of thousands of items. A simple study of their properties requires a significant amount of time, which is practically unrealizable in the vocational education system. Therefore, in applied mechanics, a classification of objects has been developed, which is based on their division according to functional, structural or other characteristics. And, choosing a typical object from a specific family (class), investigate its properties, and also determine the methods of creating the entire family (class), this saves time and allows you to organize an effective educational process for training specialists in the field of mechanical engineering [3, 4, 5, 6].

MATERIALS AND METHODS

As noted above, flat lever mechanisms containing lower kinematic pairs are widely used in many industries due to their reliability, manufacturability and ability to transfer large forces [3, 4, 5, 6]. Since the mechanism is designed to transform motion, it is the regularity of such a transformation that is the subject of the kinematic problem.

In the kinematic study of flat lever mechanisms, the following particular problems are solved:

1) determination of the positions of the links of the mechanism and individual trajectories of its points to find the space occupied by the operating mechanism;

2) determination of linear velocities (accelerations) of points of the mechanism and angular velocities (accelerations) of its links.

When solving these problems, it is necessary to know the kinematic diagram of the mechanism, the nature of the connections and the kinematic dimensions of its links, as well as the law of motion of the driving link. The input motion of the leading link is considered to be known and simple. This is due to the fact that all engines are mass-produced, have simple output movements - rotary or translational, and the engine power overlaps the power of the production process performed by the machine [3, 4].

Based on the results of the kinematic analysis, the correspondence of the displacements, speeds and accelerations of the links of the mechanism to the specified values is established. The solutions to the kinematic problem are the initial ones for the subsequent dynamic and kinetostatic calculations. The solution of the kinematic problem provides for the idealization of the object and general assumptions, namely: the

calculations do not take into account the forces causing the movement, as well as the friction forces, the masses of the links, while all the links are made exactly and do not have deformations (i.e., absolutely rigid), in there are no gaps in movable joints [6].

A kinematic study can be carried out by an analytical or graphical method, the latter is distinguished by its clarity and ease of implementation [5,6,19,16,20].

Determination of displacements, velocities and accelerations in mechanisms with lower pairs begins to be carried out from the leading link to the slave, that is, the order of kinematic research corresponds to the formula for the structure of the mechanism.

In addition to the problem of kinematic analysis, of particular interest is the problem of kinematic synthesis or synthesis of a mechanism diagram according to a given law of transformation of motion "input - output". The solution of such a problem is rather difficult and feasible on a computer by means of optimization of multi-parameter functions with the involvement of specialized software products [5,6,19].

RESULTS AND DISCUSSIONS.

When solving problems of this type, the angular velocity ω_1 of the driving link 1 - the crank, the lengths of the links and the coordinates of the fixed points are known.

The sequence of solving the problem:

1. A plan of the mechanism is constructed (Fig. 1) in the selected length scale:

$$\mu_l = \frac{L_{OA}}{OA}, \left[\frac{m}{mm}\right]$$

where, L_{OA} - crank length, m; OA - the length of the segment depicting the crank on the plan of the mechanism, mm.

To construct the plan of the mechanism, the remaining lengths of the links and the coordinates of the fixed points of the hinged four-link link (Fig. 1) are converted by the scale of lengths into segments μ_{l} [18, 19, 20]:

$$AB = \frac{L_{AB}}{\mu_l}, mm;$$
$$BC = \frac{L_{BC}}{\mu_l}, mm;$$
$$OC = \frac{L_{OC}}{\mu_l}, mm$$

Vector equations of linear velocities of individual points belonging to the links of the mechanism are compiled. Vector equation for link 2 (connecting rod)



where, $v_A = v_{AO}$ – the speed of point A, which is equal to the speed of point A relative to the axis of rotation of the crank of point O; v_{BA} – the vector of the relative speed of point B of the connecting rod relative to A has a direction perpendicular to the segment AB on the plan of the mechanism. Vector equation for link 3 (rocker arm)



Since point C (the axis of rotation of the rocker arm 3) is stationary, its speed is zero $v_c = 0$, and the vector

of the relative speed of point B relative to C v_{BC} has a direction perpendicular to the BC segment on the plan of the mechanism.

A plan of the speeds of the mechanism is being built - this is nothing but a graphic representation on the drawing of vector equations (1) and (2) in any scale [18, 19, 20].

Speed plan of the mechanism and its properties.

It is desirable to build a plan of speeds next to the plan of the mechanism (Fig. 1. b). The speed of point A of the crank is pre-calculated:

$$v_A = \omega_1 \cdot L_{OA}, \left[\frac{m}{s}\right]$$

Then the scale of the plan of speeds is selected μ_{ν} according to the ratio

$$\mu_{v} = \frac{v_{A}}{Pa}, \left[\frac{m}{s \cdot mm}\right]$$

where v_A is the speed of point A, $\frac{m}{s}$; Pa - the length of the segment representing the speed v_A in the future

plan of speeds, is chosen of an arbitrary length in mm; when choosing, it is advisable to adhere to the conditions: firstly, the plan of speeds should be placed in the designated place of the drawing, and secondly, the numerical value of the scale μ_v should be convenient for calculations (μ_v should be a round number).

After that, you can start building a plan for the speeds of the mechanism. It should be carried out in the sequence corresponding to the writing of the vector equations (1) and (2).

First, it is carried out from a point randomly selected near the plan of the mechanism P (poles of the plan of velocities) vector of speed v_A , which is perpendicular to the segment OA on the plan of the mechanism and has a length Pa, chosen by us when determining the scale of the plan of speeds μ_v . Then, through point a, a line is drawn perpendicular to the segment AB of the plan of the mechanism, and through the pole P - a line perpendicular to the segment BC. The intersection of these lines gives point b. In accordance with the vector equations (1) and (2), the directions (arrows) of the vectors v_A and v_{BA} are plotted on the constructed plan [18,19,20].

Determine the speed of point K, which belongs to the connecting rod. For it, you can write down the vector equations of velocities [18,19,20]:

$$\begin{cases} v_K = v_A + v_{KA} \\ v_K = v_B + v_{KB} \end{cases}$$

where is the velocity vector v_{KA} is perpendicular to the KA segment on the plan of the mechanism, and the vector v_{KB} - to the KB segment

By constructing these vector equations, we obtain point k on the plan of velocities. In this case, from point a of the plan of speeds draw a line perpendicular to the segment AK, and through point b of the plan of speeds - a line perpendicular to the segment VK of the plan of the mechanism. The magnitude of the speed of the point K can be calculated by the formula

$$v_{K} = (Pk)\mu_{v}$$

where Pk is the length of the corresponding vector on the plan of velocities [3,4,5,18,19,20].

You can see that the triangles on the plan of speeds and plan of the mechanism are similar: $\Delta abk \approx \Delta ABK$

since their sides are mutually perpendicular. This property can be used to determine the speed of any other point belonging to any link in the mechanism. Hence follows the similarity theorem: the segments of the relative speeds on the plan of speeds form a figure similar to the figure of the corresponding link on the plan of the mechanism. The sides of the figures are mutually perpendicular [3,4,5,19,20].

The angular speeds of the connecting rod 2 and the rocker arm 3 are calculated by the formulas

$$\omega_2 = \frac{v_{AB}}{L_{AB}} = \frac{(ab)\mu_v}{L_{AB}}, \frac{1}{s}$$
$$\omega_3 = \frac{v_{BC}}{L_{BC}} = \frac{(bc)\mu_v}{L_{BC}}, \frac{1}{s}$$

The directions of angular velocities are determined by the directions of vectors v_{AB} and v_{BC} . For this, the vector v_{AB} is conventionally transferred to point B of the mechanism plan. Where it will rotate the connecting rod 2 relative to point A, the angular velocity of the connecting rod ω_2 will be directed in that direction.

Do the same with speed v_{AB} . In which direction the rocker arm will rotate relative to point C, there the angular velocity will be directed ω_3 .

Mechanism acceleration plan and its properties.

The sequence of building a plan of acceleration of the linkage mechanism is similar to building a plan of speeds. Let's consider it on the example of a four-link hinge mechanism (Fig. 1.c). Let's take the angular speed of the crank constant ($\omega_1 = const$ which is the most common and rational type of movement in real mechanisms) [3,4,5,18,19,20].

Vector equation of accelerations for link 1 (crank)

$$a_A = a_{OA}^n + a_{OA}^\tau$$

where the normal component of the acceleration of point A relative to O is calculated by the formula $a_{OA}^n = \omega_1^2 \cdot L_{OA}$.

Vector a_{OA}^n is parallel to the AO segment on the plan of the mechanism. The tangential component of acceleration a_{OA}^{τ} is calculated by the formula $a_{OA}^{\tau} = \varepsilon_1 \cdot L_{OA}$

In our case, the angular acceleration of the crank $\varepsilon_1 = 0$, then $a_{OA}^{\tau} = 0$.

Vector equation of accelerations for link 2 (connecting rod)

$$a_B = a_A + a_{AB}^n + a_{AB}^\tau$$

where the normal component of the acceleration of point B relative to point A is calculated by the formula.

$$a_{AB}^n = \omega_2^2 \cdot L_{AB}$$

The vector a_{AB}^n is parallel to the segment AB and is directed from B to A, and the tangential component a_{AB}^{τ} perpendicular to AB [19,20].

Vector equation of accelerations for link 3 (rocker arm)

$$a_B = a_c + a_{BC}^n + a_{BC}^\tau$$

https://conferencea.org

where is the acceleration of point C a_c ; the normal component of the acceleration of point B relative to point C is calculated by the formula $a_{BC}^n = \omega_3^2 \cdot L_{BC}$.

Vector a_{BC}^n is directed parallel to the segment BC of the plan of the mechanism from B to C, and vector a_{BC}^{τ} is perpendicular to BC.

Select the scale of the acceleration plan: $\mu_a = \frac{a_{OA}^n}{Pa}, \left[\frac{m}{s^2 \cdot mm}\right]$ where *Pa* is the length of the segment

representing the acceleration a_{OA}^n on the acceleration plan. Its length is chosen arbitrarily from the calculation so that the acceleration plan is located in the designated place of the drawing and the numerical value μ_a was convenient for calculations (μ_a should be a round number) [3,4,5,18,19,20].

Then acceleration a_{BA}^n will be represented on the acceleration plan by a vector with length $a'n_2 = \frac{a_{AB}^n}{a}$ mm,

and acceleration a_{BC}^n - by a vector of length $P_a n_3 = \frac{a_{BC}^n}{\mu}$ mm.

Then an acceleration plan is constructed (Fig. 1.c) using the compiled vector acceleration equations. An acceleration vector is drawn from an arbitrarily chosen pole Pa parallel to the segment OA of the mechanism plan a_{OA}^n , the length of which P a was chosen arbitrarily when calculating the scale μ_a . From the end of this vector (point a), an acceleration vector is drawn a_{BA}^n with length a_{n2} , which should be parallel to the segment AB of the mechanism plan and directed from point B to point A. Perpendicular to it through a point n_2 draw a straight line. Then the acceleration vector is drawn from the pole $Pa = a_{BC}^n$ length Pn_3 . A straight line is drawn perpendicular to it through point n_3 until it intersects with a straight line drawn through point n2 perpendicular to the segment AB. The point of intersection is denoted by the letter b', which, being connected to the pole of Pa, forms a segment Pab, representing the vector of the total acceleration of point B [5,6,16]. Using the acceleration plan, accelerations can be calculated



where ω_2 and ε_2 are the angular velocity and acceleration of the connecting rod

$$\frac{a'b'}{AB} = \frac{\mu_L}{\mu_a} \sqrt{\omega_2^4 + \varepsilon_2^2}$$

where ω_2 and ε_2 do not depend on the choice (location) of the Pa pole of the acceleration plan, and the ratio of the scales is constant $\left(\frac{\mu_L}{\mu} = const\right)$ for the given acceleration plan. Therefore, for any point (for example, K belonging to the connecting rod), you can write the proportions

https://conferencea.org

$$\frac{a'b'}{AB} = \frac{a'k'}{AK} = \frac{b'k'}{BK}$$

Hence the similarity theorem is formulated: the segments of the total relative accelerations on the plane of accelerations form a figure similar to the corresponding figure of the link on the plan of the mechanism [5,6,16,17,18].

The magnitude of the acceleration of point K can be calculated by the formula

$$a_k = Pk \cdot \mu_a$$

Angular acceleration of the connecting rod links $\varepsilon_2 = \frac{a_{AB}^{\tau}}{L_{AB}}, \left[\frac{1}{s}\right]$, direction ε_2 is determined by a_{BA}^{τ} ; angular

acceleration of the rocker arm links $\varepsilon_3 = \frac{a_{BC}^{\tau}}{L_{BC}}, \left\lfloor \frac{1}{s} \right\rfloor$, direction ε_3 - along a_{BC}^{τ} .

As ω_2 and ε_2 are directed in opposite directions, the rotation of the connecting rod is slowed down. Use a velocity plan and an acceleration plan to determine the radius of curvature of a point's path.

The radius of curvature of the trajectory of a point (for example, point K) can be calculated by the formula

$$Pk = \frac{v_K^2}{a_K^n} = \frac{(P_v k)^2 \mu_v^2}{mk \cdot \mu_a}$$

where a_{K}^{n} is the normal component of the acceleration of point K.

To determine the magnitude (and direction) a_K^n the full acceleration vector a_K should be decomposed on the acceleration plan into normal and tangential components, and a_K^n is perpendicular to the velocity vector v_K , a_{K}^{τ} is parallel to the latter. For this, first, a straight line is drawn through the pole of the acceleration plan Pa , parallel to the velocity vector of point K, and through the point k - a perpendicular to this straight line; point m is obtained at their intersection [16,17,19].



https://conferencea.org

Fig. 1. a) type of mechanism, b) plan of speeds, c) plan of accelerations CONCLUSIONS

The main purpose of the mechanism is to perform the required movements. These movements can be described by means of its kinematic characteristics. These include the coordinates of points and links, their trajectories, speeds and accelerations. The kinematic characteristics also include those characteristics that do not depend on the law of motion of the initial links, are determined only by the structure of the mechanism and the size of its links, and in the general case depend on the generalized coordinates. These are position functions, kinematic transfer functions of speed and acceleration. The plan method is one of the most illustrative. Linear velocities and accelerations of individual points and angular velocities and accelerations of links are subject to determination. In this case, the vector equations for the velocities and accelerations of the points of the links performing a complex motion are preliminarily compiled. The main purpose of the mechanism is to fulfill the required ones.

N⁰	REFERENCE	ЛИТЕРАТУРА
	Nikitin N.N. Course of theoretical	Никитин Н.Н. Курс теоретической механики. М.:
	mechanics. M.: Higher school, 1990,	Высшая школа, 1990, 608 с.
1	Meshersky I.V. Collection of problems	Мещерскии И.В. Соорник задач по теоретической
	1986 p 448	механике. м паука, 1960, с.446.
	Artobolevsky II Theory of	Артоболевский И И. Теория механизмов и машин:
	mechanisms and machines: Textbook.	Учебник. М.: Наука, Главная редакция физико-
	M.: Nauka, Main editorial office of	математической литературы. 1975, с.640
	physical-mathematical literature.	
	<u>1975, p.640</u>	
	Ryazantseva I.L. Theory of	Рязанцева И.Л. Теория механизмов и машин в
	mechanisms and machines in	вопросах и ответах: Учебник. Изд-во Омского ГТУ,
	questions and answers: Tutorial.	2013, c.132
	p 132	
	Fedorov N N Design and kinematics	Фелоров Н.Н. Конструкция и кинематика плоских
	of flat mechanisms: Tutorial.	механизмов: Учебное пособие. Изд-во Омского
	Publishing house of Omsk STU, 2000,	ГТУ, 2000, с.144
	p.144	
	Fedorov N.N. Theory of mechanisms	Федоров Н.Н. Теория механизмов и машин:
	and machines: Tutorial. Tutorial.	Учебник. Руководство. Изд-во Омского ГТУ, 2008,
	Publishing house of Omsk STU, 2008,	c.222
	Dyundik OS Structure and	Люнлик О.С. Строение и кинематика механизмов
	kinematics of mechanisms. Tutorial.	Руковолство. Изл-во Омского ГТУ, 2017. с.144
	Publishing house of Omsk STU, 2017.	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	p.144	
	Baranov, G.G. Course of theory of	Баранов, Г.Г. Курс теории механизмов и машин:
	mechanisms and machines: Tutorial.	Учебник. Г.Г. Баранова, 5-е издание. М.:
	G.G. Baranov, 5 th edition. M.:	Машиностроение, 1975, с.496.
	Nechanical Engineering, 1975, p.496	Foreverse UM Toopug verses a second
	mechanisms and machinest summer	релоконев и.м. геория механизмов и машин: конспект лекций 2 е изделие исправлена и
	of lectures 2 nd edition revised and	лополнено М · Профа 2004 174 с
	added, M.: Drofa, 2004, p.174	дополнено. м дрофа, 2007, 177 с.

International Conference on Research in Humanities, Applied Sciences and Education Hosted from Berlin, Germany

https://conferencea.org

Kozhevnikov, S.N. Fundamentals of structural synthesis of mechanisms. Textbook. Kiev: Nauk. Dumka, 1979, p.323.	Кожевников, С.Н. Основы структурного синтеза механизмов. Учебник. Киев: Наук. Думка, 1979, с.323.
Kozhevnikov, S.N. Theory of mechanisms and machines: Textbook. M.: Nauka, 1973, p.784	Кожевников, С.Н. Теория механизмов и машин: Учебник. М.: Наука, 1973, 784 с.
Levitsky, N.I. Theory of mechanisms and machines M.: Nauka, Main editorial office of physical- mathematical literature. 1979, p.576	Левицкий, Н.И. Теория механизмов и машин М.: Наука, Главная редакция физико-математической литературы. 1979, стр.576
Ryazantseva I.L. Theory of mechanisms and machines in questions and answers: Tutorial. Publishing house of Omsk STU, 2013, p.132	Рязанцева И.Л. Теория механизмов и машин в вопросах и ответах: Учебник. Изд-во Омского ГТУ, 2013, с.132
Bezhanov B.N. Pneumatic mechanisms. ML., Mashgiz, 1957.	Бежанов Б.Н. Пневматические механизмы. МЛ., Машгиз, 1957.
Popov S.A. Yearly design on theory of mechanisms and mechanics of machines. M., High School, 1986.	Попов С.А. Годовой проект по теории механизмов и механике машин. М., Средняя школа, 1986.
Pyataev A.V. Dynamics of machines. Tashkent, Tashkent State Technical University, 1992.	Пятаев А.В. Динамика машин. Ташкент, Ташкентский государственный технический университет, 1992.
Izzatov Z.X. Yearly design on theory of mechanisms and machines. Tashkent, "O'qituvchi", 1979.	Иззатов З.Х. Годовой дизайн по теории механизмов и машин. Ташкент, «Окитувчи», 1979 год.
Kodirov R.X. Yearly design on theory of mechanisms and machines. Tashkent, "O'qituvchi", 1990.	Кодиров Р.Х. Годовой дизайн по теории механизмов и машин. Ташкент, «О'китувчи», 1990.
Rustam xujayev R. Problem and set of examples from the theory of mechanisms and machines. Tashkent, "O'qituvchi", 1987.	Рустам Худжаев Р. Задача и набор примеров из теории механизмов и машин. Ташкент, «О'китувчи», 1987.
Usmonxojayev X.X. Theory of mechanism and machines. Tashkent, "O'qituvchi", 1981.	Усмонходжаев Х.Х. Теория механизмов и машин. Ташкент, «О'китувчи», 1981 год.
Malinovsky, A.N. Methodological guidelines for calculations and analysis of modern gearboxes on course "Machine components". A.N. Malinovsky M.: Moscow automobile and road construction State technical university, 1981.	Малиновский, А.Н. Методические указания по расчету и анализу современных редукторов по курсу «Детали машин». А.Н. Малиновский М.: Московский автомобильно-дорожный государственный технический университет, 1981.
Shodiyev Z.O. Mathematical modeling of the pneumatic transport basic process of transportation of kefir raw materials // Problematic mechanicsTashkent, 2005No.1 B.64-67.	Шодиев З.О. Математическое моделирование пневмотранспортом основного процесса транспортировки кефирного сырья // Проблемная механикаТашкент, 2005№1Б.64-67.

International Conference on Research in Humanities, Applied Sciences and Education **Hosted from Berlin, Germany** h

https://conferencea.org

		-	
une	5 th	2022	•

,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
Shodiyev Z.O. Shodiyev N.S.	Шодиев З.О. Шодиев Н.С. Шодиев А.З. Методы			
Shodiyev A.Z. Methods for improving	улучшения конструкции внутренних строительных			
the design of internal building	материалов молочных заводов и режима сушки.			
materials in dairy factories and drying				
regime.				
Shodiyev Z.O. Shodiyev A.Z.	Шодиев З.О. Шодиев А.З. Математическое			
Mathematical modeling of the	моделирование движения пахтовой пружины в			
movement of the buttermilk spring in	трубке сепаратора.			
the separator tube.				
Shodiyev Z.O. Ozod Radjabov	Шодиев З.О. Озод Раджабов Анализ малых			
Analysis of small fluctuations of the	колебаний полигональной сетки под влиянием			
polygonal mesh under the influence of	технологической нагрузки из хлопка-сырца			
technological load from refined cotton	рафинированного.			
- raw.				
Shodiyev Z.O. Ozod Rajabov, Ikrom	Шодиев З.О. Озод Раджабов, Икром Иноятов,			
Inoyatov, Mastura Gapparova	Мастура Гаппарова Анализ технологического			
Analysis of the Technological Process	процесса очистки хлопка-сырца от мелкого мусора			
of Cleaning Raw Cotton from Small				
Trash				
Shodiyev Z.O. Shomurodov A.	Шодиев З.О. Шомуродов А. Раджабов О.			
Rajabov O. The results of the	Результаты экспериментального определения			
experimental nature of the vibrations	характера колебаний сетчатого хлопкоочистителя			
of the grid cotton cleaner				
	ShodiyevZ.O.ShodiyevN.S.ShodiyevA.Z.Methods for improvingthedesignofinternalbuildingmaterials in dairy factories and dryingregime.ShodiyevZ.O.ShodiyevA.Z.Mathematicalmodelingofthemovement ofthe buttermilk spring intheseparatorthe separator tube.ShodiyevZ.O.OzodRadjabovAnalysis ofsmallfluctuations of thepolygonalpolygonalmeshunder the influence oftechnologicaltechnologicalloadfrom refinedcotton- raw.ShodiyevZ.O.OzodRajabov,ShodiyevZ.O.OzodRajabov,KromInoyatov,MasturaGapparovaAnalysis oftheTechnologicalProcessofCleaningRawCotton fromSmallTrashShodiyevZ.O.ShomurodovA.RajabovO.Theresultsofthegridcottoncleanerit			

Якубов, М. С., & Мухамедова, З. Г. (2018). Анализ и оценка энергетической эффективности специального самоходного подвижного составажелезной дороги. Известия Транссиба, (4 (36)), 60-68. Мухамедова, З. Г., Эргашева, З. В., & Асатов, Э. А. (2021). К вопросу о развитии транспортной инфраструктуры Узбекистана. Известия Транссиба, (2 (46)), 105-114.

Мухамедова, З. Г. (2021). МЕТОДИЧЕСКИЕ АСПЕКТЫ ПОДГОТОВКИ КАДРОВ НА ОСНОВЕ ПОТРЕБНОСТЕЙ РЕГИОНОВ. ИННОВАЦИИ В ПЕДАГОГИКЕ И ПСИХОЛОГИИ, 4(9).

Хромова, Г. А., Мухамедова, З. Г., & Юткина, И. С. (2016). Оптимизация динамических характеристик аварийно-восстановительных автомотрис. Монография. Научный журнал:«Fan va texnologiya», Ташкент-2016.-253 с.[In.

Мухамедова, З. Г. (2015). Продольные колебания главной рамы электровоза с учетом установки поглощающего аппарата в автосцепке. Бюллетень результатов научных исследований, (3-4 (16-17)), 47-54.

Мухамедова, З. Г., Ибадуллаев, А., & Мамаев, Ш. И. (2022). Расчет Остаточного Ресурса И Продление Срока Службы Специального Самоходного Подвижного Состава. Universum: технические науки, (2-3 (95)), 36-40.

Мухамедова, З. Г. (2020). СОВЕРШЕНСТВОВАНИЕ ПРИНЦИПОВ ПРОЕКТИРОВАНИЯ ОБОРУДОВАНИЯ МОНТАЖНОЙ ПЛОЩАДКИ АВТОМОТРИСЫ С УЧЕТОМ HOPM НАДЕЖНОСТИ И РЕАЛЬНОГО СОСТОЯНИЯ. Известия Транссиба, (1 (41)), 83-91.

Мухамедова, З. Г., & Бахшиллоев, С. Х. (2021). СУЩЕСТВУЮЩАЯ ТЕХНОЛОГИЯ ПОГРУЗКИ И РАЗГРУЗКИ СКОРОПОРТЯЩИХСЯ ГРУЗОВ. Журнал Технических исследований, 4(3).

Мухамедова, З. Г., & Эргашева, З. В. (2021). ЭКОНОМИКО-МАТЕМАТИЧЕСКАЯ МОДЕЛЬ КОНТЕЙНЕРНОГО БЛОК-ТРЕЙНА. Журнал Технических исследований, 4(3).

Mukhamedova, Z. G. (2019). Analysis and Assessment of Power Efficiency of Special Self-Propelled Railway Rolling Stock. Acta of Turin Polytechnic University in Tashkent, 9(3), 104-109.

Sagatovich, Y. M., & Gafurdianovna, M. Z. (2018). Analysis of optimal periodicity of preventive maintenance of rail service car taking into account operational technology. European science review, (1-2), 167-170.